



N°	CODE	DESCRIPTION	SERIAL NUMBER START OF SERIES
-	3.012552	G20 gas conversion kit	
-	3.012553	LPG gas conversion kit	
-	3.013125	Set of 3-way spares	
-	3.013411	Control panel - complete	
-	3.015405	'Blister' components connection assembly	
-	3.013494	G20 gas conversion kit	1619389
-	3.013495	LPG gas conversion kit	1619389
-	3.014903	Control panel - complete	2243651
1	1.014054	Knob, main switch	
2	1.010365	LED lens	
3	1.6947	17.17x1.78 O-ring, nitrile, 70 sh	
4	1.013413	Water- temperature gauge	
5	1.013751	Hole plug for control panel	
6	1.2337	3.9x25 self-tapping screw, crosshead	
7	1.1378	Twin press-stud, 11x16x3.5	
8	1.013466	Grommet for control panel	
9	1.014621	Bezel, control panel	
10	1.012874	"Immergas" nameplate, plastic	
11	1.018912	Ignition card with integrated control	
12	1.013408	Back cover, control panel	
13	1.4072	Clip with clamp screw hole	
14	1.4139	3.9x13 self-tapping screw, crosshead	
15	1.011968	Plug, access hole	
16	1.7967	3.5x19 self-tapping screw, crosshead	
17	1.7908	Steab cable clamp, black	
18	1.013340	Trimmer adjustment knob	
19	1.2265	3.2x9.5 self-tapping screw, "Rapid fix"	
20	1.013219	4.2x6.5 self-tapping screw, crosshead, cone point	
21	1.4557	4.2x9.5 self-tapping screw, crosshead, with shoulder	
22	2.010911	Front bracket fixing framework	
22	2.011195	Lx bracket, mini-frame	1521375
22	2.011196	Rx bracket, mini-frame	1521375
23	2.010989	Bracket for control panel	
26	3.013256	Casing framework assembly	
27	1.011928	65°C clicson thermostat	
27	1.011958	55°C clicson thermostat	1619389
29	1.016788	Lx ignitor	
30	1.016789	Rx ignitor	
31	1.016790	Ignitor sensor	
32	1.0152	3.9x9.5 self-tapping screw, crosshead	
34	2.010678	Air distribution Lx plate	
35	2.010740	Side wall, combustion chamber	
35	2.011407	Side wall, combustion chamber	1619389
36	1.015963	Ceramic fibre panel, side	
37	2.010679	Front air distribution plate	
38	2.010986	Rx air distribution plate	
39	3.011417	Flue outlet	
39	3.013522	Flue outlet assembly	1619389
40	1.010413	Aluminium sheet, reflecting	
41	1.013460	Aluminium sheet, reflecting	
42	2.0381	1/2" F nut, flanged end pipe, d.14	
43	3.011685	3-way valve assembly	
43	3.012806	3-way valve assembly	1508622
44	1.020058	D.14-1/2"M Vabco fitting - complete	
45	1.018094	G1-2 twin-cone gas cock D.18	
45	1.017572	Gas cock 90°	2078417
46	1.013423	D.18 pipe, gas connection	
47	1.013426	D.14 pipe, cold inlet (conn.)	
48	1.1572	1/2" M ball valve, d14 Vabco fitting	
49	3.A0184	Set of 1/4" seals	
50	1.1356	3/4" F nut, flanged end pipe, d.18	
51	1.0375	D.18-3/4"M Vabco fitting - complete	
52	1.017577	D.14 pipe, hot outlet (connection)	
53	2.010667	Front wall, combustion chamber	
53	3.013627	Combustion chamber front wall assembly	1619389
54	1.015961	Ceramic fibre panel, front	
54	1.016586	Ceramic fibre panel, front	1619389

55	1.013263	80-fin exchanger	
55	1.018959	80-fin exchanger	2243651
56	1.013958	Burner, 11 ramps	
56	1.017623	Burner, 12 ramps	1619389
57	2.010762	Bracket, ceramic fibre mount	
58	2.010659	Non-reflecting grid	
59	1.021979	Micro push-rod	
60	nfs	Microswitch mount	
61	1.013422	D.18 pipe, delivery and return (conn.)	
62	1.013186	M3.5x16 screw	
63	1.013164	Gas valve connector	
64	1.2170	M4x8 screw, crosshead	
65	nfs	Gas valve cap	
66	1.014365	Gas valve, SIT 845 with connections	
68	1.1176	M5x8 screw, crosshead	
69	1.019081	Microswitch	
70	1.1260	3/4" F shallow brass nut	
72	3.A0120	Set of 3/4" seals	
73	1.013444	D.18 pipe, gas valve - manifold	
74	1.016246	M4x8 self-forming screw, crosshead	
75	1.1656	3.5x6.4 self-tapping screw, crosshead, nickel-plated	
75	1.015498	M3.5x4 screw, crosshead	2243651
76	3.013467	Additional safety thermostat	
76	1.016870	105°C clicson thermostat	2243651
77	1.013957	G20 11 ramps gas manifold	
77	1.014639	LPG 11 ramps gas manifold	
77	1.019431	G20 12 ramps gas manifold	1619389
77	1.019516	LPG 12 ramps gas manifold	1619389
78	nfs	G20 gas nozzle, d.1.30	
78	nfs	LPG gas nozzle, d.0.77	
79	nfs	Washer, gas nozzle	
80	1.015000	D.18 pipe, exchanger - 3-way valve	
80	1.014803	D.18 pipe, exchanger - 3-way valve	2243651
81	1.011141	17.86x2.62 O-ring, silicone, 70 sh	
82	1.010371	Clip, exchanger pipes	
83	1.013336	D.18 pipe, pump - exchanger	
88	1.4066	3.5x9.5 self-tapping screw	
89	1.8403	Mesh filter, stainless	
90	1.015962	Ceramic fibre panel, rear	
91	1.1142	3.2x16 self-tapping screw, "Rapid Fix"	
92	1.013430	13-plate exchanger	
93	1.2169	M4x10 grub screw, cone point	
94	2.010666	Mounting wall, combustion chamber	
95	1.4910	1" F nut, flanged end pipe, d.25	
96	1.010844	Clip, pipe probe	
97	1.5899	Package of pair of plugs d.10x50	
98	3.A1363	Set of 1/2" seals	
99	1.015527	D.14 pipe, hot outlet	
100	1.0278	Seal, 28x21x2 in flexoid	
101	1.1269	1-2" F shallow brass nut	
102	1.013427	D.18 pipe, 3-way valve - system flow	
103	1.017563	Automatic vent valve	
104	3.A1124	Set of 3/8" seals	
105	1.013420	D.8 pipe, expansion tank	
106	3.A1343	Set of 1" seals	
107	3.013147	Return manifold assembly	
108	1.4275	Drain outlet with hose union	
109	nfs	Housing, 3-way valve	
110	1.011126	3-bar safety valve with O-ring	
111	1.013471	Filler valve extension	
112	1.017596	Plastic grid, bottom	
113	nfs	M4x10 grub screw, stainless steel	
114	1.021762	NTC fast immersion probe	
115	1.2275	4.2x9.5 self-tapping screw, crosshead, flat point	
116	nfs	Snap ring	
117	nfs	Contrast spring mount	
118	nfs	Poppet contrast spring	
119	1.013890	Circulating pump 43-15	
120	nfs	Cartridge, system side	
121	nfs	Washer	
122	nfs	Cartridge, fittings side	

123	nfs	Stem	
124	1.6729	Epdm probe cap	
125	3.013137	Frame assembly	
126	1.012711	Seal, self-centring	
127	1.016036	6-litre expansion tank	
130	1.4246	M4 lock washer	
131	nfs	Diaphragm contrast spring	
132	nfs	1.8x1.5 O-ring	
134	nfs	13.94x2.62 O-ring, epdm 70 sh	
136	nfs	M8 nut	
137	1.1342	Seal, 34x27x2 in flexoid	
138	nfs	Cover, 3-way	
139	nfs	M5 nut	
140	1.020645	8-litre flow limiter	
141	1.014640	15x2.62 O-ring, epdm	
142	nfs	Three-way diaphragm	
143	nfs	M5x10 screw	
144	1.015093	Drain cock stem with O-ring	
147	1.011065	Epdm cap, thermostat	
148	1.015640	Fitting for cold inlet	1508622
149	1.6922	10.77x2.62 O-ring, nitrile, 70 sh	1508622
150	3.013212	Set of ignition electrode leads	
151	1.017559	D.18 pipe, gas supply	2078417
152	1.8745	1/8"M plug	2243651
153	3.015436	Kit, plate exchanger	